

DayRange	Role	Stations	KPI Target	Cert?
0-7	Crew	Grill/Fry	Ticket time ≤ target	
8-30	Crew	Build/Expo	Accuracy ≥ 99%	
31-60	Crew	Cross-train	COGS/Labor basics	
61-90	Shift Lead	Open/Clos	Variance ≤ tol	